

CREW: 47 WORK ORDER TYPE: MODIFICATIONS 02-60456-38 ISSUE DATE 01/06/11 Page 1 Of 3

Originator : KELLY CLOWARD Schedule Date : 08/19/03 Date Completed: _____ Failure Code: _____

Planner : ALAN DEWSNUP Priority : 3A Completed By : _____ Signature : _____

Drawing No : 1SGA-M2063F Clearance : YES Accepted By : _____ Signature : _____

Equip No/Cat: 1SGA--C 2 Tag Request : _____

Project ID : 1SGA-PLV-1C Text ID : _____

Shutdown : S System Frequency : NOT SCHEDULED

Ref No : Last Reading : No Reading

Ref No	:	Last Reading		: No Reading	** Delay Codes Legend **				
					W=Whse	C=CrSp	T=Tag	TL=Tool	P=Plan
					** Record Time Daily **				
					P=Plan				
					Delays				
Step	Job Scope	MN	DY	Safety and Additional Information	Emp No	Date	Hours	Code/Hrs	
1	UNIT 1 "C" MILL, INSTALL (6 ea) BOILER COAL FEED LINE RESTRICTORS IN SUPPLY PIPES.	2	1	SAFETY:					
				1- VERIFY YOUR CLEARANCE AND SAFE WORK CONDITIONS FOR THIS JOB.					

	*****			2- SCAFFOLDING AND OR MAY BE REQUIRED TO SAFELY COMPLETE THIS JOB. COMMUNICATE WITH YOUR SUPERVISOR AS NEEDED FOR SPECIAL REQUIREMENTS.					
	SCOPE:								
	1- INSTALL THE SET OF SIX RESTRICTORS, ONE EACH IN EACH OF THE BOILER COAL FEED SUPPLY LINES.			3- COMPLY WITH ALL COMPANY POLICY REGARDING SAFETY PROCEDURES, HOT WORK, SCAFFOLDING, TAGGING, RIGGING, AND PPE.					
	2- THE EXACT LOCATION TO BE DETERMINED BY ENGINEERING (PHIL HAILES), AND MARKED.			*****					

	3- PREP COMPLETELY THE AREA TO BE CUT FOR INSTALLATION OF THE RESTRICTOR.			ADDITIONAL INFORMATION:					
				1- THIS IS A HOT WORK PERMIT JOB!					
	4- FLUSH THE LINE completely TO WET DOWN AND REDUCE ANY POSSIBILITY OF FIRE OR EXPLOSION.			2- USE PROPER PRACTICES FOR FIRE WATCH.					
				3- PLEASE CLEAN UP AFTER YOURSELF.					
	5- USE PROPER LAYOUT METHODS TO ASSURE THAT THE CUT WILL BE EXACTLY PARALLEL WITH THE COAL PIPE AND MATCH MARK AS REQUIRED.			4- PARTS ARE STAGED.					
				5- COMPLETE OTHER WORK AS DIRECTED BY YOUR SUPERVISOR.					
	6- POSITION AND TACK IN PLACE THE RESTRICTOR MOUNTING BRACKET, STITCH WELD AND SEAL WELD PER MFG. DIRECTIONS.								
	7- INSTALL RESTRICTOR VALVE ASSEMBLY INTO THE MOUNTING BRACKET, USE GORTEX TAPE AS TEH PREFERRED SEALANT.								
					** IMPORTANT NOTICE **				
					YOU ARE RESPONSIBLE FOR YOUR OWN SAFETY AND MUST ENSURE THAT THE REQUIRED PPE IS WORN FOR EVERY JOB YOU ARE DOING. IF YOU HAVE ANY QUESTIONS CONCERNING THE WORK RULES, SAFETY CODES, OR REQUIRED PPE, PLEASE CONTACT YOUR SUPERVISOR.				

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Job Feedback/Historical Notes:



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Step	Job Scope Cont'd	MN	DY	Safety and Additional Information Cont'd	Notes Cont'd:
1	8- TEST OPERATE THE RESTRICTOR TO VERIFY THAT THE VALVE WILL OPERATE IN THE FULL RANGE OF MOTION, TRIM ONLY IF NEEDED. 9- FOR ADDITIONAL INFORMATION ON THIS PROJECT, CONTACT YOUR SUPERVISOR OR PHIL HAILES.	--	--		

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** Work Order Parts List **

Part No	Description	PO/Req/SIR	Date Due	U/M	Reqd	Commit	Issued/Rcvd
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1 39408	GASKET MATERIAL, TAPE	S 257250	08/14/03	FT	14	0	14

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